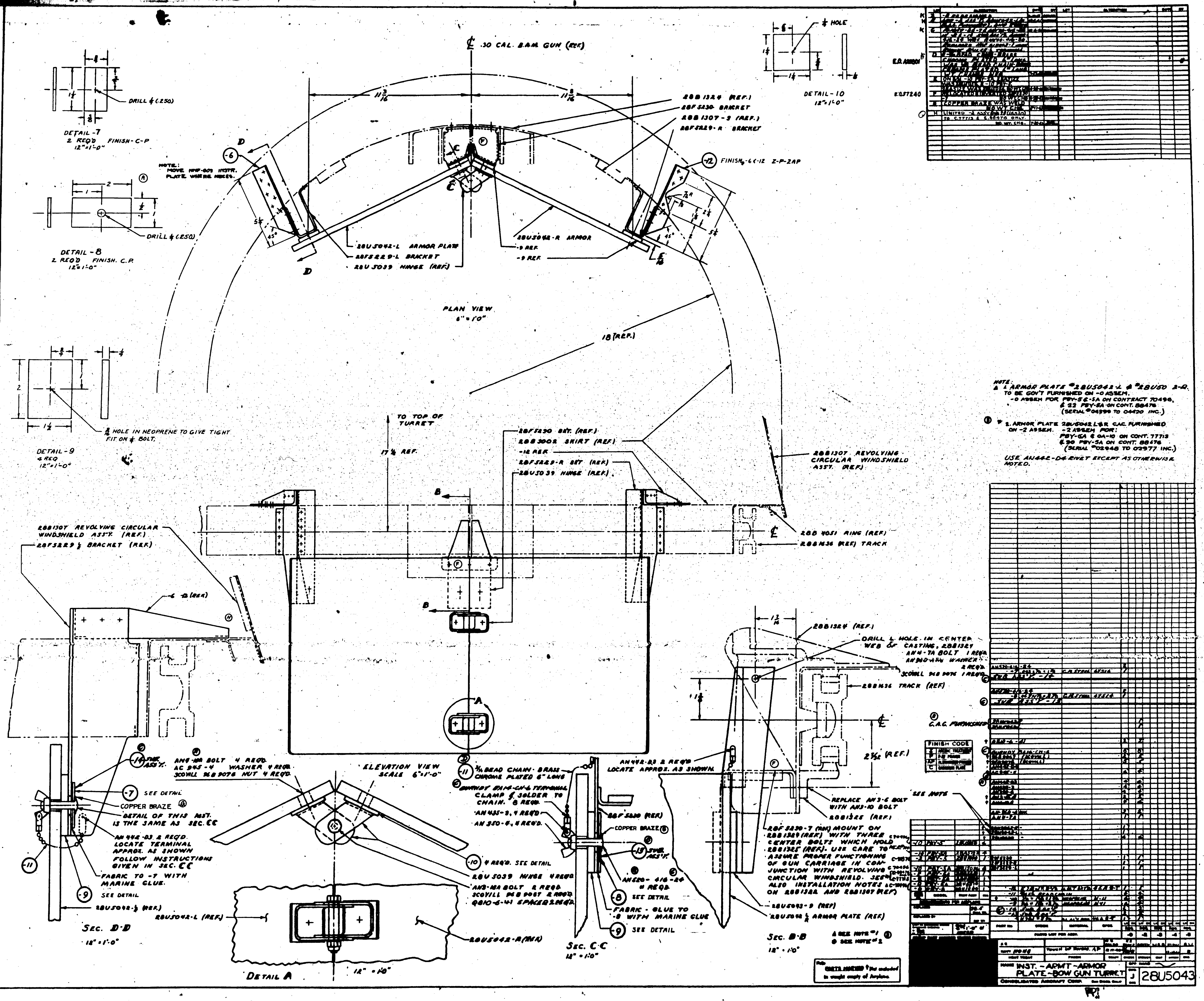

℄ .30 CAL. B.A.M. GUN (REF.)
DETAIL - 7
2 REQ'D FINISH - C-P
12" = 1'-0"
DRILL ¼ (.250)
NOTE: MOVE NAF-603 INSTR. PLATE WHERE NEC'SS.
DETAIL - 8
2 REQ'D FINISH. C.P.
12" = 1'-0"
DRILL ¼ (.250)
DETAIL - 10
12" = 1'-0"
¼ HOLE
28B1324 (REF.)
28F5230 BRACKET
28B1307-3 (REF.)
28F5229-R BRACKET
FINISH -6 & -12 Z-P-2AP
28U5042-L ARMOR PLATE
28F5229-L BRACKET
28U5039 HINGE (REF.)
28U5042-R ARMOR
-9 REF.
-9 REF.
PLAN VIEW
6" = 1'-0"
18 (REF.)
DETAIL - 9
4 REQ
12" = 1'-0"
⅛ HOLE IN NEOPRENE TO GIVE TIGHT FIT ON ⅛ BOLT.
TO TOP OF TURRET
17½ REF.
28F5230 BKT. (REF.)
28B3002 SKIRT (REF.)
-12 REF.
28F5229-R BKT (REF.)
28U5039 HINGE (REF.)
28B1307 REVOLVING CIRCULAR WINDSHIELD ASSY. (REF.)
28B4051 RING (REF.)
28B1436 (REF.) TRACK
28B1307 REVOLVING CIRCULAR WINDSHIELD ASS'Y. (REF.)
28F5229½ BRACKET (REF.)
-6 (REF.)
ELEVATION VIEW
SCALE 6" = 1'-0"
AN6-10A BOLT 4 REQ'D.
AC 945-4 WASHER 4 REQ'D.
SCOVILL 968-9076 NUT 4 REQ'D.
-14 SUB ASS'Y.
-7 SEE DETAIL
COPPER BRAZE
DETAIL OF THIS ASS'Y. IS THE SAME AS SEC. C-C
AN 442-D3 2 REQ'D. LOCATE TERMINAL APPROX. AS SHOWN FOLLOW INSTRUCTIONS GIVEN IN SEC. C-C
FABRIC TO -7 WITH MARINE GLUE.
-9 SEE DETAIL
28U5042-½ (REF.)
SEC. D-D
12" = 1'-0"
-11 3/32 BEAD CHAIN - BRASS CHROME PLATED 6" LONG
-10 4 REQ'D. SEE DETAIL
28U5039 HINGE 4 REQ'D.
AN3-10A BOLT 2 REQ'D.
SCOVILL 968 9076 2 REQ'D.
28U5042-L (REF.)
28U5042-R (REF.)
DETAIL A
12" = 1'-0"
AN 435-3, 4 REQ'D.
AN 350-5, 4 REQ'D.
28F5230 (REF.)
COPPER BRAZE
-15 SUB ASS'Y.
AN520-416-24 4 REQ'D.
-8 SEE DETAIL
FABRIC - GLUE TO -8 WITH MARINE GLUE
-9 SEE DETAIL
SEC. C-C
12" = 1'-0"
AN442-D3 2 REQ'D LOCATE APPROX. AS SHOWN
28B1324 (REF.)
DRILL ⅛ HOLE IN CENTER WEB OF CASTING, 28B1324
28B1436 TRACK (REF.)
2 3/32 (REF.)
REPLACE AN3-6 BOLT WITH AN3-10 BOLT
28B1325 (REF.)
28F5230-7 (REF.) MOUNT ON 28B1324 (REF.) WITH THREE CENTER BOLTS WHICH HOLD 28B1325 (REF.). USE CARE TO ASSURE PROPER FUNCTIONING OF GUN CARRIAGE IN CONJUNCTION WITH REVOLVING CIRCULAR WINDSHIELD. SEE ALSO INSTALLATION NOTES ON 28B1325 AND 28B1307 (REF.)
28U5042-R (REF.)
28U5042 ½ ARMOR PLATE (REF.)
SEC. B-B
12" = 1'-0"
SEE NOTE
NOTE:
1. ARMOR PLATE 28U5042-L & 28U5042-R TO BE GOV'T FURNISHED ON -0 ASSEM.
-0 ASSEM FOR PBY-5 & -5A ON CONTRACT 70490, & 22 PBY-5A ON CONT. 88476 (SERIAL 04399 TO 04420 INC.)
2. ARMOR PLATE 28U5042 L & R C.A.C. FURNISHED ON -2 ASSEM. -2 ASSEM FOR: PBY-5A & OA-10 ON CONT. 77713 & 90 PBY-5A ON CONT. 88476 (SERIAL 02948 TO 02977 INC.)
USE AN442-D4 RIVET EXCEPT AS OTHERWISE NOTED.
FINISH CODE
COPPER BRAZE WAS WELD
INST. - ARM'T - ARMOR PLATE - BOW GUN TURRET
CONSOLIDATED AIRCRAFT CORP.
J
28U5043

H 507